

Apparel Chain BD Limited

100% Export Oriented Knit & Woven CUSTOMS BONDED Garments Factory





About Apparel Chain BD Ltd.

Apparel Chain BD Limited, is a 100% export oriented Knit & Woven CUSTOMS BONDED Garments Factory. mainly oriented towards Manufacturing & exporting knit & woven garments product. situated in Hariharpara, Enayetnagar, Fatullah, Narayanganj-1420, Bangladesh.

Being a professional knitwear Manufacturer in Bangladesh, our prime goal is to mark ourselves as an expeditious-growing, well-established & renowned company.

Our main products include all kinds of T-Shirt, Polo Shirt, Sweatshirt, Jacket, Shorts, Tank-Top, Pajama Set, Children Knitwear & all kinds of knitwear, Homeware. We frequently amend our garments engenderment complying with world class quality standards in the expeditious flourishing garments industry.



Our Mission

Taking a lead role that benefits clients, helps their business growth and no compromise on consistency & quality, timely and customized solutions for global clients as per their requirements.

Our Vision

Effective and efficient garment sourcing services for all customers with reputation and credibility.



Best Quality

We supply best quality product by our workmanship & comprehensive. We have a strong working team. We use best raw material.

Knit Item

- T-Shirts
- Polo Shirts
- Hoodies
- Tank Tops
- Sports wear
- Trouser
- Shorts
- Underwear







Woven Item

- Shirts
- Denim
- Short Pants
- Pajamas
- Jackets





Kids Wear

- T-Shirts
- Polo Shirts
- Active Wear
- Sweatshirts
- Denim
- Dresses
- Tank Tops
- Shorts
- Pants

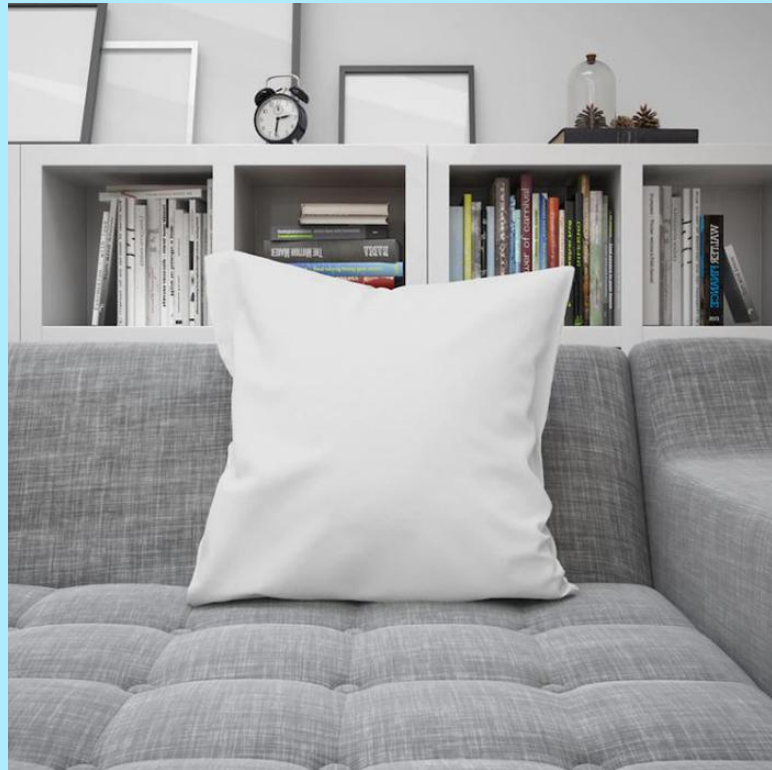




Home Ware



- Duvet Cover
- Pillow Cover
- Cushion Cover
- Bed Sheet



Quality Assurance

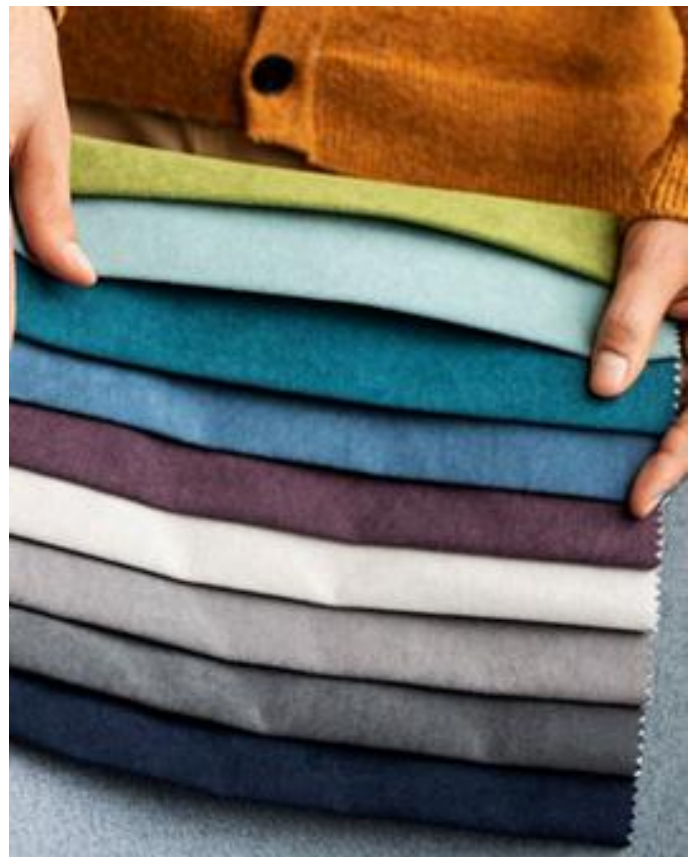
Quality Assurance builds quality into each step of the manufacturing process including designing, production, and beyond.

We understand the Value of Quality & Cost of Defects, so we monitor & control our complete Value Chain System to ensure conformity towards required standards & avoid mistakes.

Our QUALITY motto is 3Z - Zero Defect, Zero Delay & Zero Complain; thus set our production process accordingly.

We ensure **QUALITY** in our –

- Management Systems
- Production Process
- Garments &
- Supply Chain



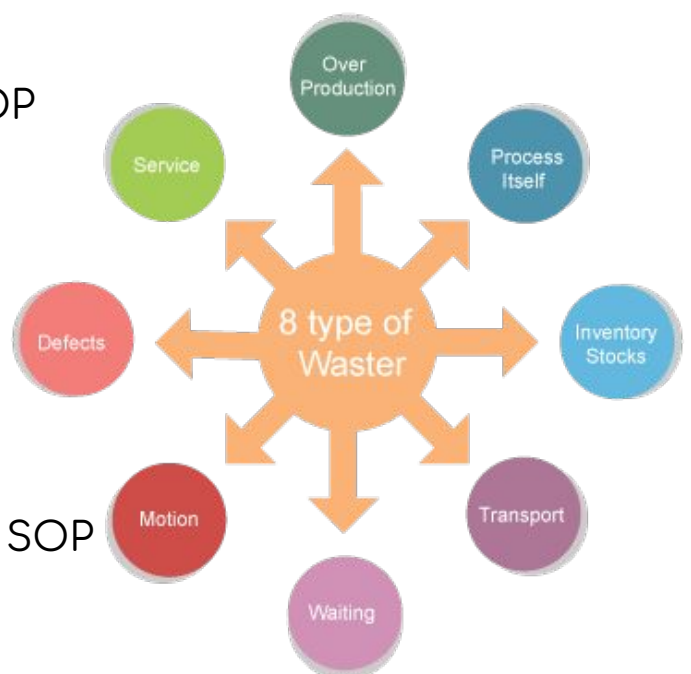
Quality SOP

Our Quality SOP starts at the beginning of our supply chain & all the SOPs comply with Zero Tolerance to Defects.

To the extent possible, we apply 'Poka Yoke' – a mechanism in LEAM Manufacturing Process that helps an operator to avoid mistakes.

Following are the list of SOPs maintained at our factory

1. Fabrics inspection SOP
2. Shade band procedure
3. Fabrics process before cutting
4. Trim and accessories inspection SOP
5. Garments pattern making SOP
6. Fabrics relaxation, spreading & cutting procedure SOP
7. Sewing quality procedure
8. Garments measurement SOP
9. Needle controlling SOP
10. Sharp edge controlling SOP
11. Button pull test SOP
12. Button pinch setting SOP
13. Metal detection SOP
14. Mold prevention SOP
15. Finishing SOP
16. Quality control manual or SOP



Laboratory Tests

Generally Pre-production, Production & Shipment samples are laboratory tested (at accredited labs. e.g. Intertek, SGS, Bureau Veritas, TUV, UL etc) to make sure our goods comply required international standards.

- **Dimensional Tests** (e.g. Dimensional Stability to Washing, Print Durability, Spirality, Twisting etc)
- **Colour Fastness Tests** (e.g. CF to Washing, Rubbing, Perspiration, Light, Dry Cleaning, Water, Bleaching, Sea Water, Pool Water etc)
- **Mechanical /Physical Tests** (e.g. Tear Strength, Seam Strength, Bursting Strength, Pilling Resistance, Abrasion Resistance, Tensile Strength etc).
- **Chemical & Analytical Tests** (e.g. Forbidden Azo, PVC, Disperse Dyes (Allergenic & Carcinogenic Dyes), PVC, Toxic Heavy Metals, COC, Nickel, pH, Formaldehyde etc)



Quality in Production Process



Quality is a relative term. It means customer needs is to be satisfied. Quality is of prime importance in any aspect of business. Customers demand and expect value for money. As producers of apparel there must be a constant endeavor to produce work of good quality.

Quality Check procedures

- Sampling
- Marker Making
- Fabric Spreading
- Cutting
- Sewing
- Finishing



Workplace Safety

Safety is always the top most Priority at Apparel Chain BD Ltd. We consider Safety in two aspects –

Workplace & Product.

Workplace Safety:

Importance of creating safe and healthy work environment is utmost important. A serious workplace injury or death changes lives forever. Health and safety is the key factor for all the industries in order to promote the wellness of both employees and employers. It is a duty and moral responsibility of the company to look after the employee's protection

At Apparel Chain BD Ltd. we understand the importance of the issue, so we ensure Workplace Safety in following major areas –

- Building & Structural Safety
- Fire Safety
- Health Safety
- Electrical Safety
- Instrumental Hazard related Safety
- Ambient Air Quality & Environmental Safety



Product Safety

It is the liability of the manufacturer's to ensure that the garments they manufacture are SAFE for its consumers. This is done during a number of phases including designing, raw material sourcing, process layout, manufacturing & advertising.

Unlike the nutrition facts on the back of our favorite foods, clothing doesn't come with a conveniently itemized list of ingredients. Instead as many as 2,000 different chemicals are used in the textile industry, from dyes to transfer agents in fashion manufacturing.

Unsafe Garment can cause serious and often life threatening injuries.

This can include but not limited to -

- Skin Rashes
- Skin Cancer
- Choking Injuries
- Environmental Hazards
- Other Long Term Diseases



At Apparel Chain BD Ltd we realize importance of Product Safety, so we monitor & control following major areas -

- Raw Material Sourcing
- Dying & Chemicals
- Washing & Chemicals
- Chemical & Analytical Testing at Accredited Labs

List of Machines

Sl #	Names	Quantity
1	Plain Stitching Machine	75
2	Over lock Machine	65
3	T/needle (lock stitch)	4
4	T/needle (lock stitch)	4
5	Feed off the arm Sewing	2
6	Bar Tacking machine	2
7	Cylinder bed	10
8	Flat bed	16
9	Zigzag Machine	2
10	Button stitch	2
11	Rib Cutter	2
12	Snap button	2
13	Button hole	2
14	Flat Seamer (for Boxer)	4
15	Cutting machine	2
16	Steam Generator / Boiler	1
17	Elastic Joint Machine	2
18	Iron Tables	6
19	Kansai Special	3
20	Thread Sucker Machine	1
21	Electricity Generator (150 KV)	1
	Total	208

List of Dyeing & Printing

SL#	Names	Quantity
1	Screen Print Table	400
2	All Over Print Machine	05
3	Dyeing Capacity Per Day	10 Ton







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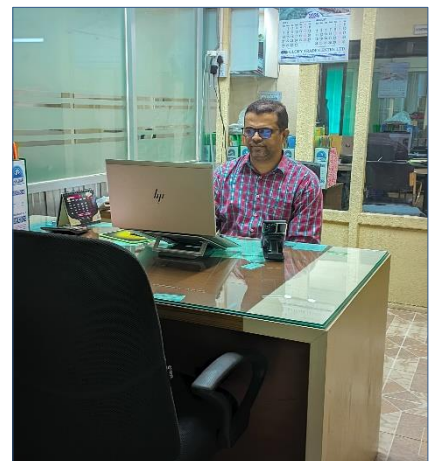
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